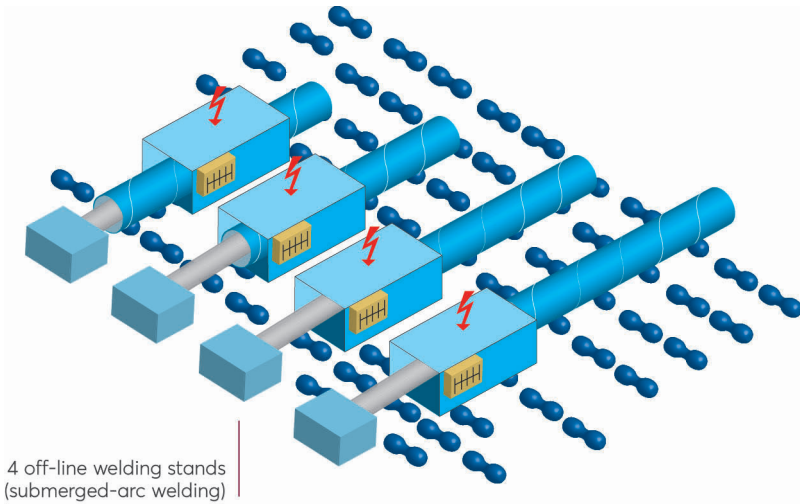


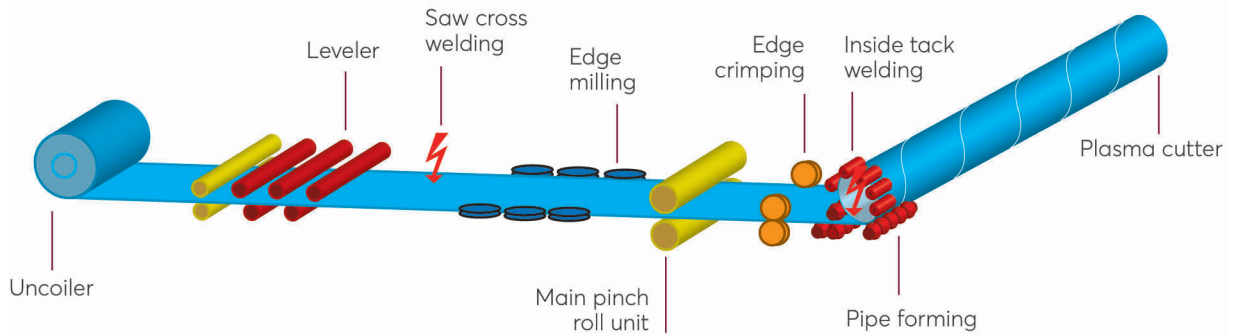
100" SAWH pipe mill

Helical submerged arc welding

Production capabilities	
O.D. (in Inches)	24"-100"
W.T. (in mm)	up to 25.4
Length (in m)	up to 18.3
Steel grades	up to X80
Capacity (Tn/year)	375,000
Standards & specifications	API 5L, EN ISO 3183, EN 10219



4 off-line welding stands (submerged-arc welding)



100" SAWH pipe mill

SAWH Product Range																
Outside Diameter		Wall Thickness														
Inches		0.250	0.281	0.312	0.344	0.375	0.406	0.438	0.500	0.562	0.625	0.688	0.750	0.812	0.875	1.000
	mm	6.35	7.14	7.92	8.74	9.53	10.31	11.13	12.70	14.27	15.88	17.48	19.05	20.62	22.23	25.40
24	609.6															
26	660.4															
28	711.2															
30	762.0															
32	812.8															
36	914.4															
40	1,016.0															
44	1,117.6															
48	1,219.2															
52	1,320.8															
56	1,422.4															
60	1,524.0															
60	1,625.6															
68	1,727.2															
72	1,828.8															
76	1,930.4															
80	2,032.0															
84	2,133.6															
88	2,235.2															
92	2,336.8															
96	2,438.4															
100	2,540.0															

or any other intermediate O.D. and W.T. size required by the customer

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