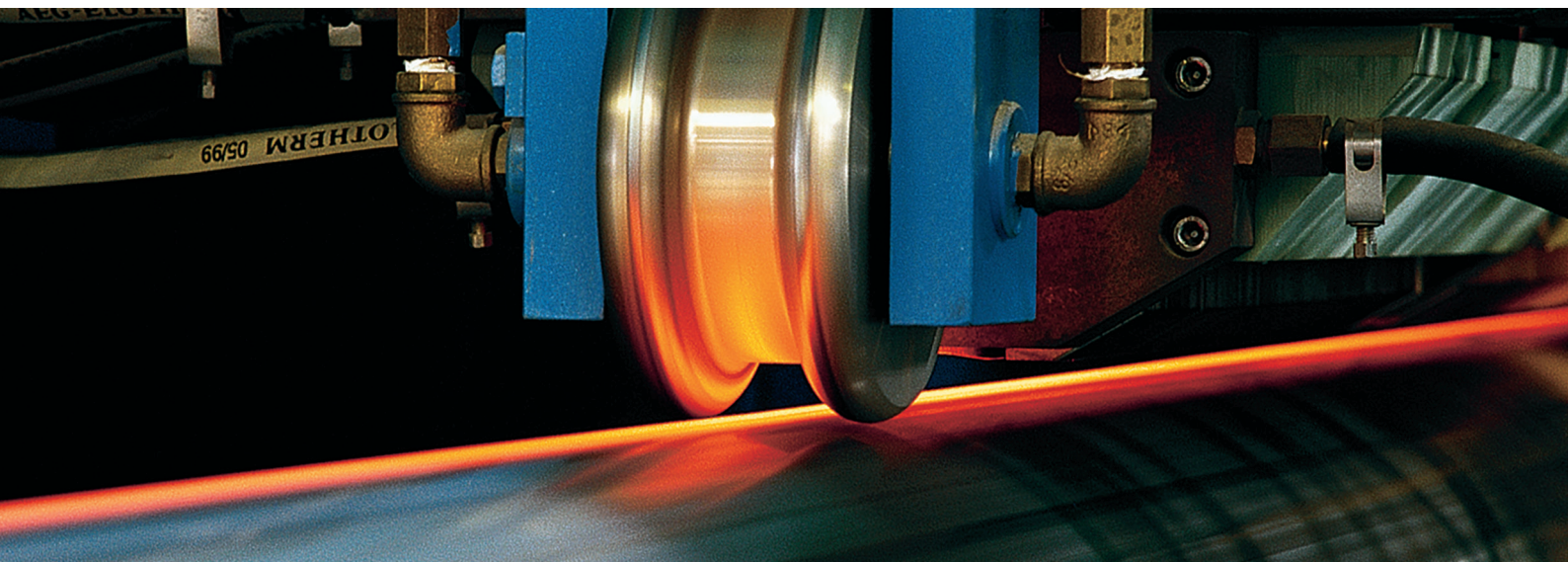
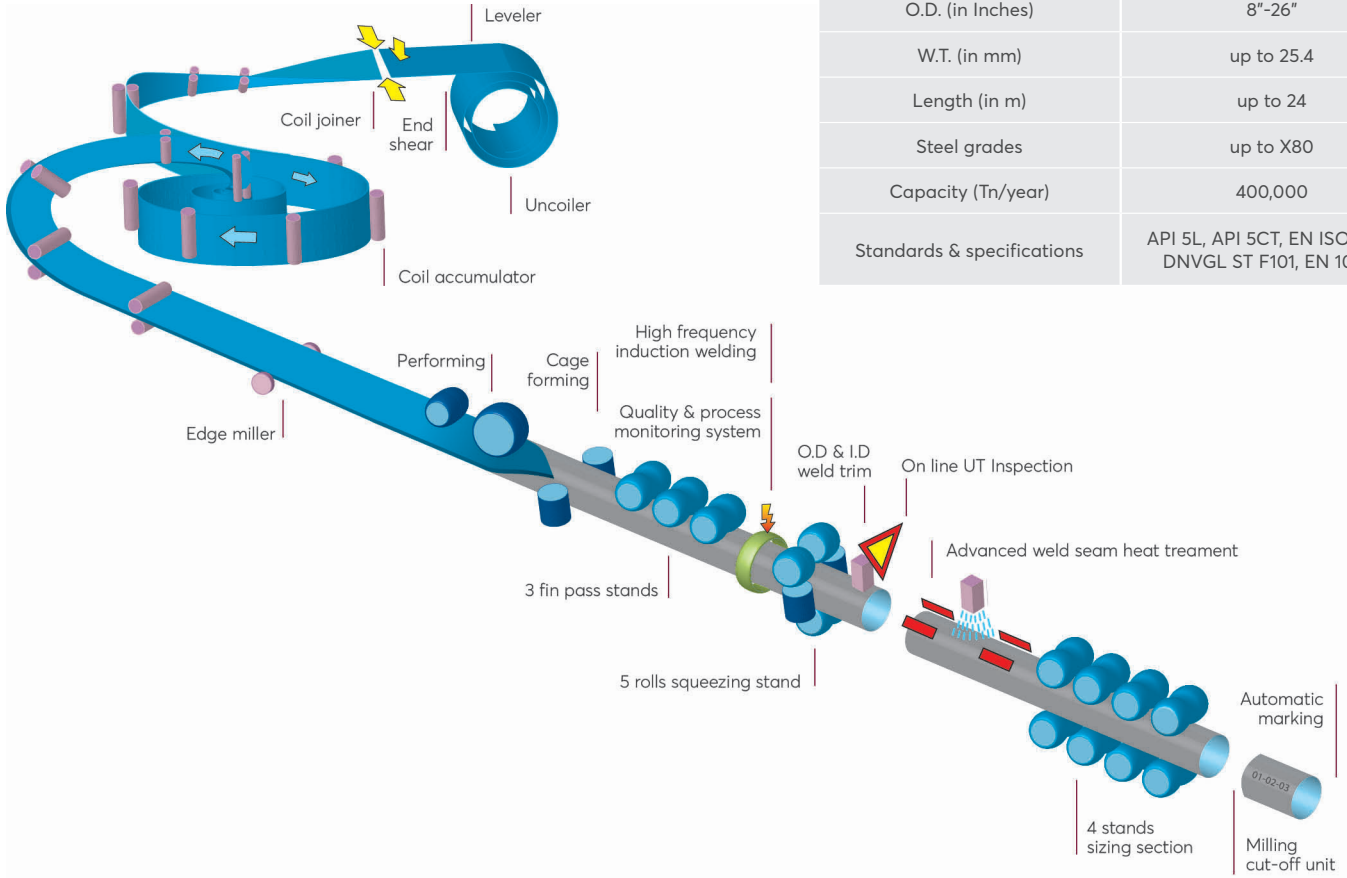


26" HFI pipe mill

High frequency induction welding

Production capabilities	
O.D. (in Inches)	8"-26"
W.T. (in mm)	up to 25.4
Length (in m)	up to 24
Steel grades	up to X80
Capacity (Tn/year)	400,000
Standards & specifications	API 5L, API 5CT, EN ISO 3183, DNVGL ST F101, EN 10219



HFI product range - Line pipe																			
Outside diameter	Wall thickness																		
	Inches	0.157	0.177	0.197	0.220	0.248	0.279	0.315	0.346	0.393	0.433	0.500	0.559	0.626	0.688	0.751	0.787	0.875	0.984
	mm	4.0	4.5	5.0	5.6	6.3	7.1	8.0	8.8	10.0	11.0	12.7	14.2	15.9	17.5	19.1	20.0	22.2	25.0
8 5/8	219.1	●	●	●															
10 3/4	273.1		●	●															
12 3/4	323.9		●	●															
14	355.6		●	●															
16	406.4		●	●															
18	457.2																		
20	508.0																		
22	558.8																		★★
24	609.6																		★★
26	660.0																		★★

Up to X70M PSL2 (X80M PSL2 also available)
 Up to X65M PSL2
 ★★ Up to X60M PSL2 upon agreement
 ● Upon agreement

HFI product range - Casing pipes															
Outside diameter	Wall thickness														
	Inches	0.197	0.220	0.248	0.279	0.315	0.346	0.393	0.433	0.5	0.559	0.626	0.688	0.751	0.787
	mm	5	5.6	6.3	7.1	8	8.8	10	11	12.7	14.2	15.9	17.5	19.1	20
8 5/8	219.1	●													
9 5/8	244.5	●													
10 3/4	273.1	●													
12 3/4	323.9	●													
13 3/8	339.8	●													
14	355.6	●													
16	406.4	●													
18	457.2														
18 5/8	473.1														
20	508.0														
22	558.8														
24	609.6														
26	660.0														

For grades H40 PSL 1 and J55 PSL1
 ● Upon agreement